

III. SPECIFICATION

Please insert the following paragraph on page 18, after line 25:

The disclosed embodiments include a storage medium readable by a computer encoding a computer process to provide a modular method for programming machine automation controls. In one embodiment, the computer process comprises a processing portion for providing a library of minor step modules; a processing portion for creating a machine automation procedure from an assembly of said minor step modules; a processing portion for inputting product parameters independent of said minor step modules; a processing portion for defining machine configuration independent of said minor step modules; a processing portion for calling said procedure; and a processing portion for maintaining information flow in and out of said minor step modules.